



# Riga Plant Identity Card

March, 2023

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Life Is On



# Plant Data: Plant Overview



## GSC EMEA, Riga Plant LEXEL Fabrika Co., Ltd

112 M€ Sales in 2022

N of days without accident with DL : 378

SPS Score 2022: 720 pts.

Smart site recertification in 2022

Founded: **1993**

Entered Schneider Electric: **1999**

**Our vocation:**

Manufacturer of electronics devices for EMEA market,  
Electronics Competencies Center.

**Certifications:**

**ISO 9001, 14001, 50001, 45001**  
**Recertified in FEB. 2023**

**Manufacturing operation (2022):**

Mounted Components: **242 Mpsc**

Manufactured boards: **2.7 Mpcs**

Electronics FG (incl. PCBA): **8.5 Mpcs**

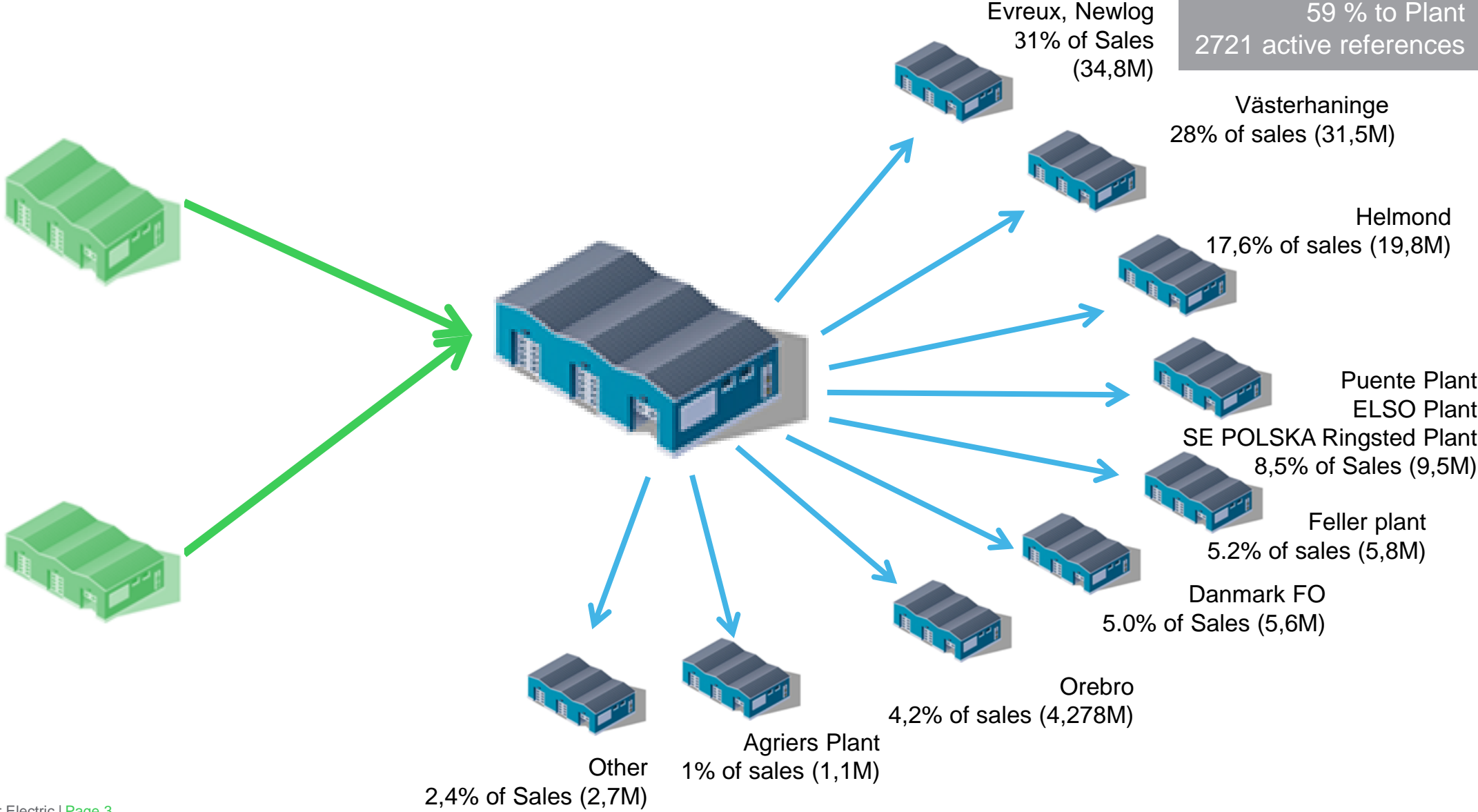
**Building:**

**11500 m<sup>2</sup>**



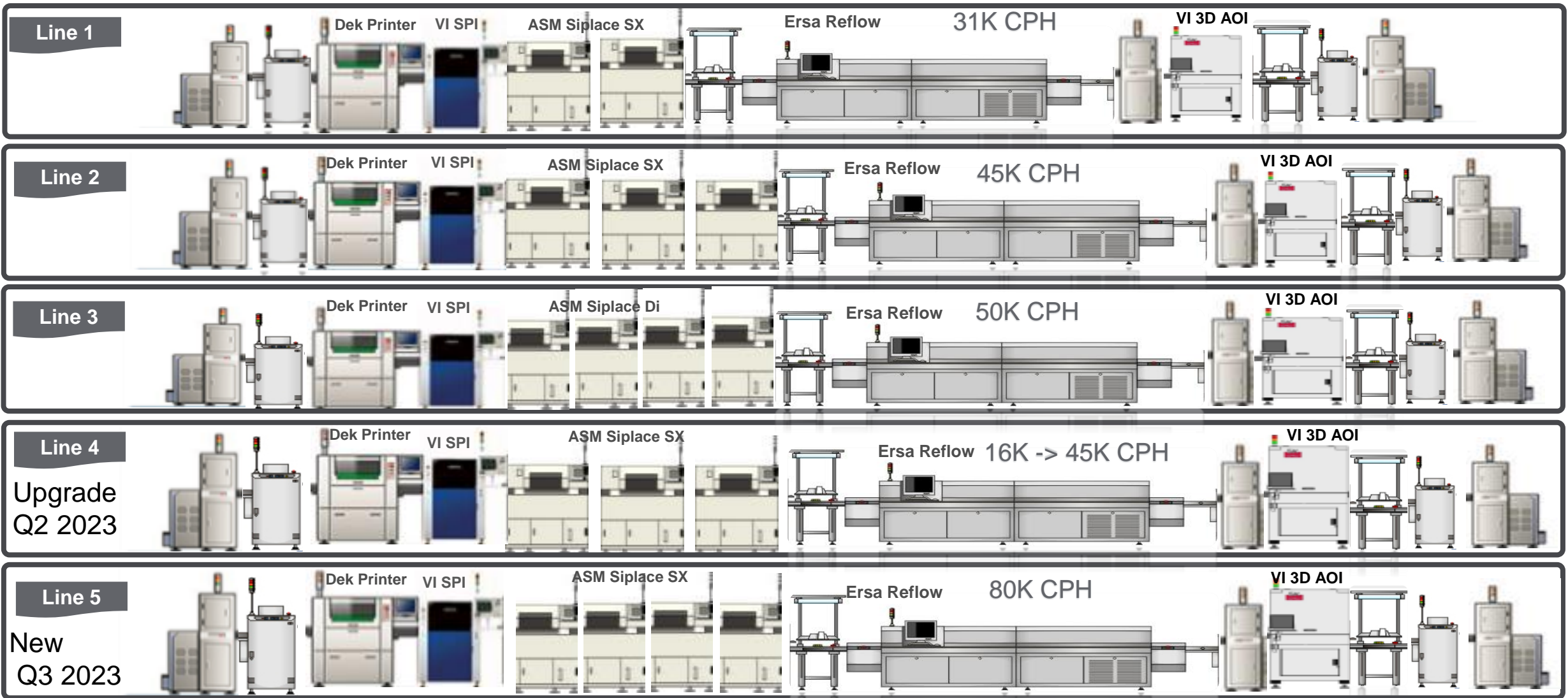
# Riga 2022 at a glance

2022 turnover  
**112 M€** of sales  
41 % to DC  
59 % to Plant  
2721 active references





## SMT Line Configuration



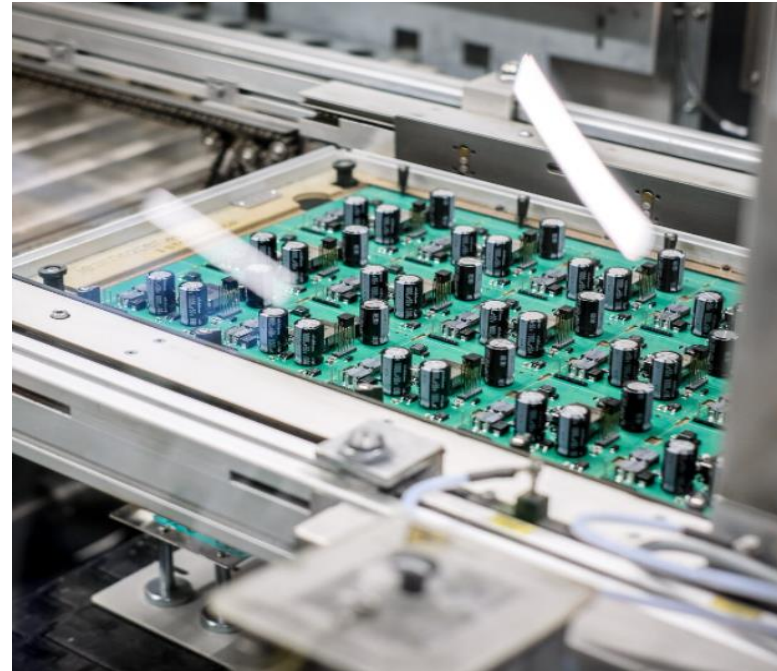
# Facility Data: Our Vocation



**Manufacturing PCBA SMT process:  
4 – SMT lines**

**Manufacturing PCBA THT & Test process  
2 Wave + 2 Selective soldering machines  
ICT – 5 devices, FTE more than 20  
devices**

**Semi Automatic assembly lines**



**227 M SMT Components mounted  
in 2022**

**15 M THT Components mounted in 2022**

**8.5 M of FG sold in 2022**



# THT and Finishing processes

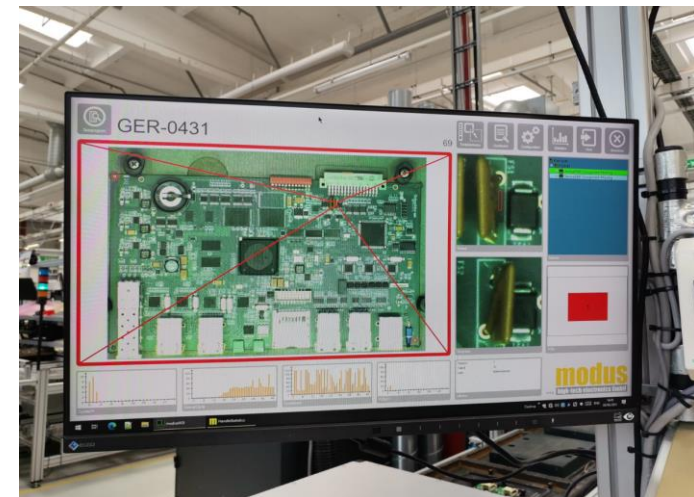
## Two Wavesoldering machines



## Selective soldering machine



## Modus AOI THT pre-wave system



## X Ray



## 2 - PCB Laser marking machines



## 5 ICT testers



## Coating process



# CUSTOMER FIRST Home & Distribution



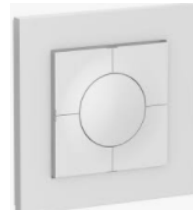
EV Charger



Mvt Detector



Slide Dimmers



FLS



Jupiter (SSO and DSO)



Thermostat



Touch Thermostat



Dimmer



Dimmer Puck



KNX equipment



Mvt Detector



Mvt Detector



# CUSTOMER FIRST Digital Building



PowerTag



PowerTag



P3



P3X



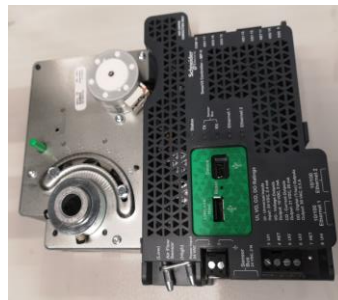
Saitel



Fire & Security Panel



XIAN ASP / ASB

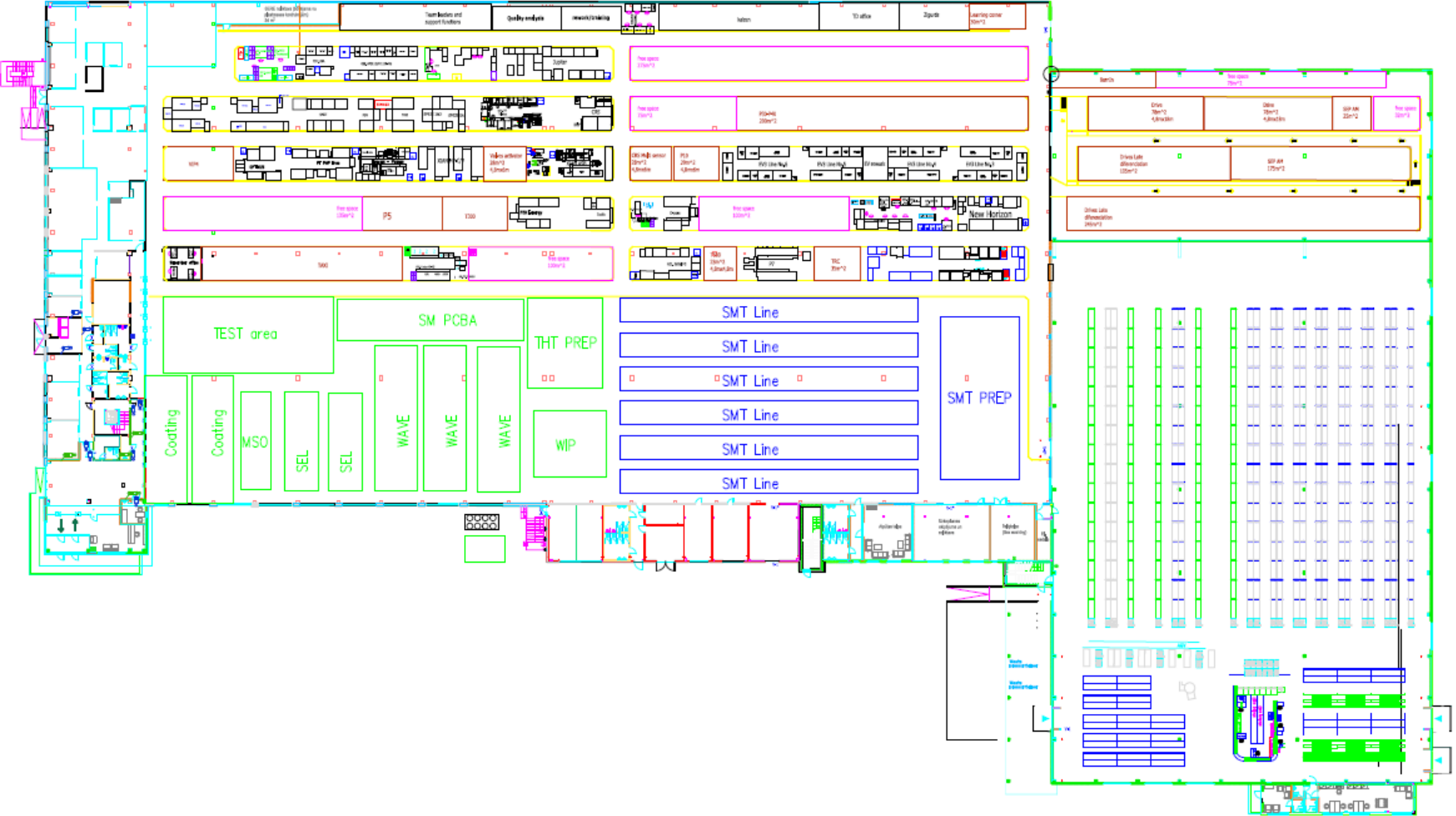


XIAN MPV/MPC





# Extension layout 2024



### Surface summary

1.300 sqm  
MFG Extension

940 sqm  
WH Mezzanine

4.280 sqm  
Preliminary WH project

**6520 sqm  
Total Extension**

### Surface evaluation

9.300 sqm  
Current surface

13.580 sqm  
Preliminary project

**15.820 sqm**



# Plant tour